

FIG.1

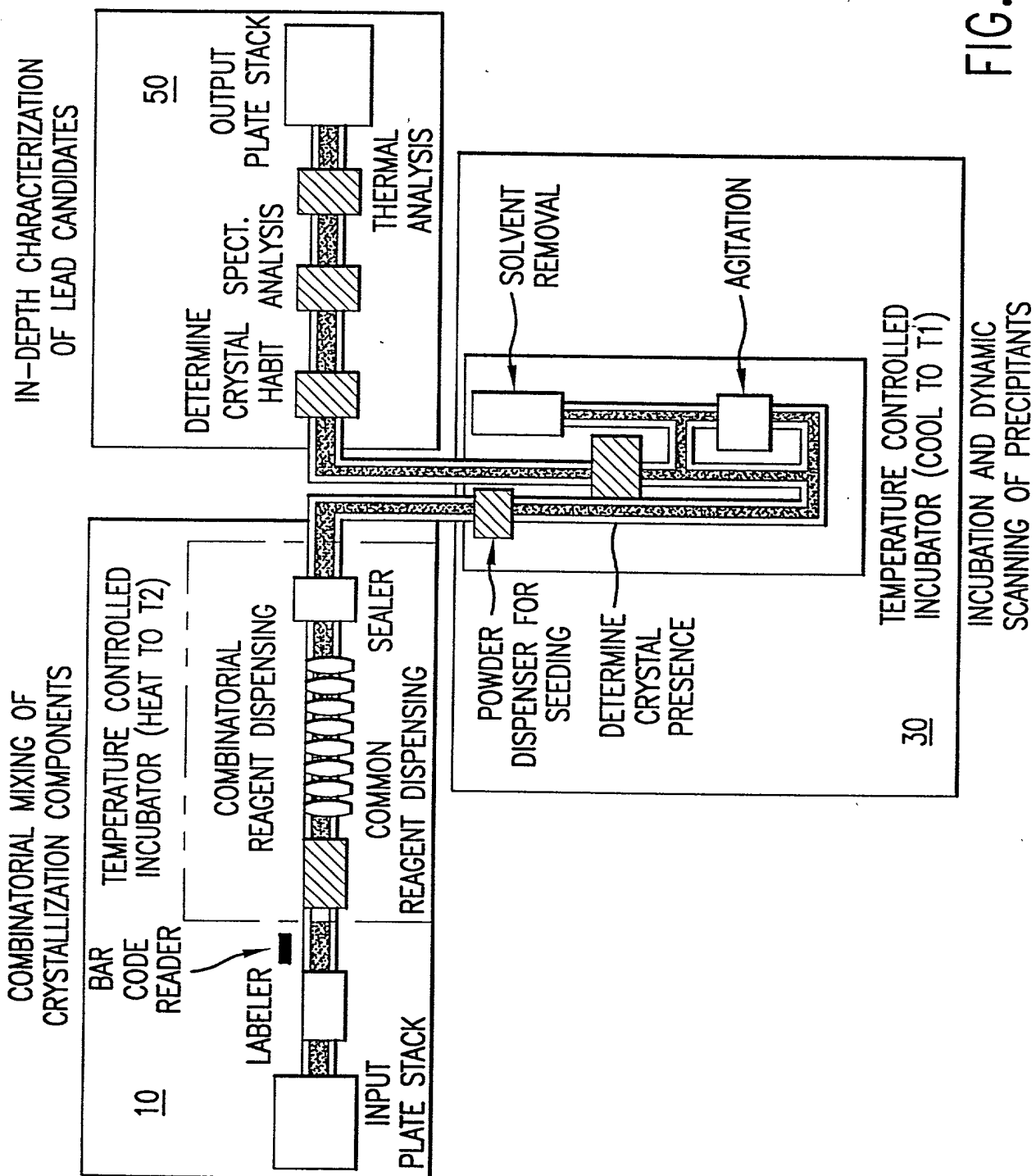


FIG. 2A

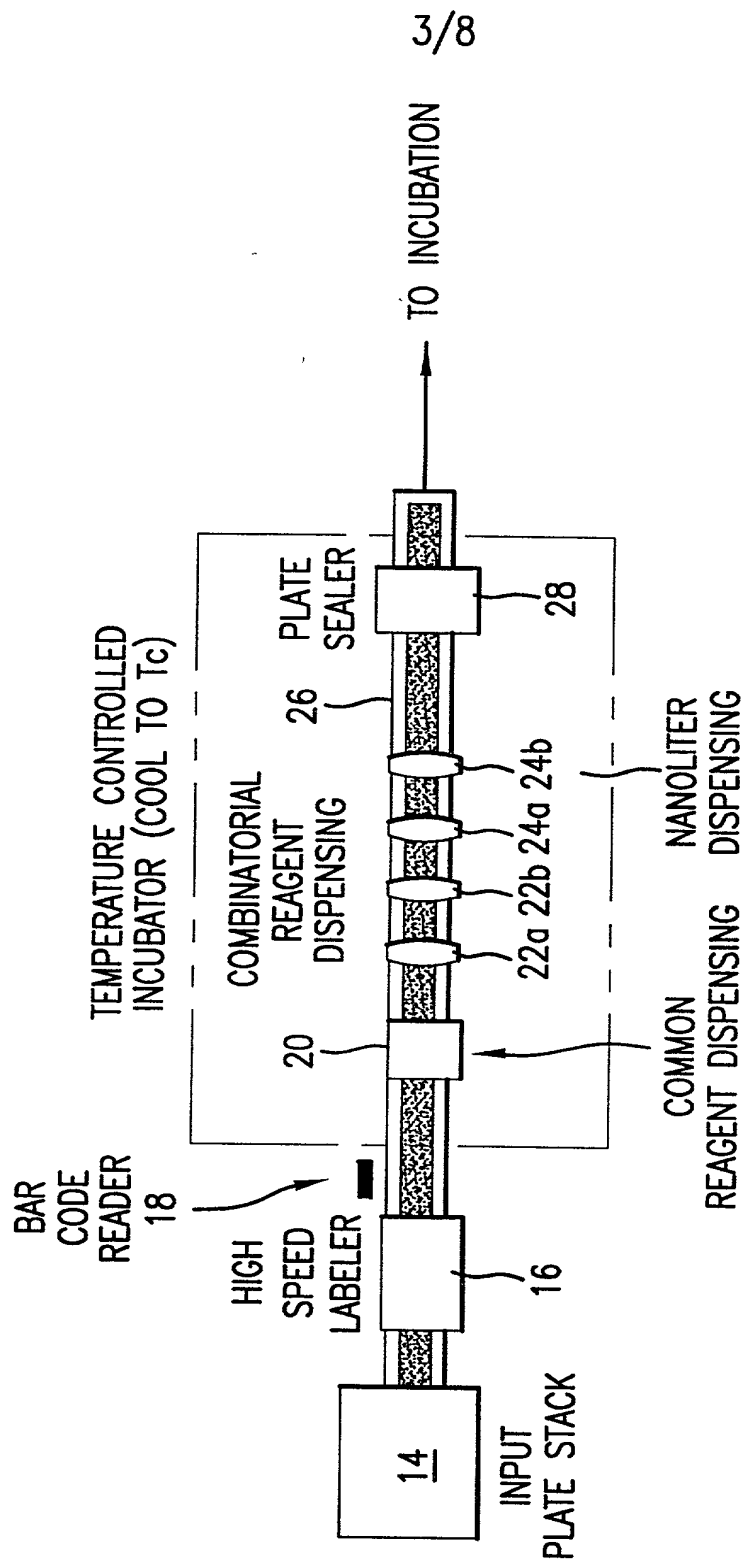
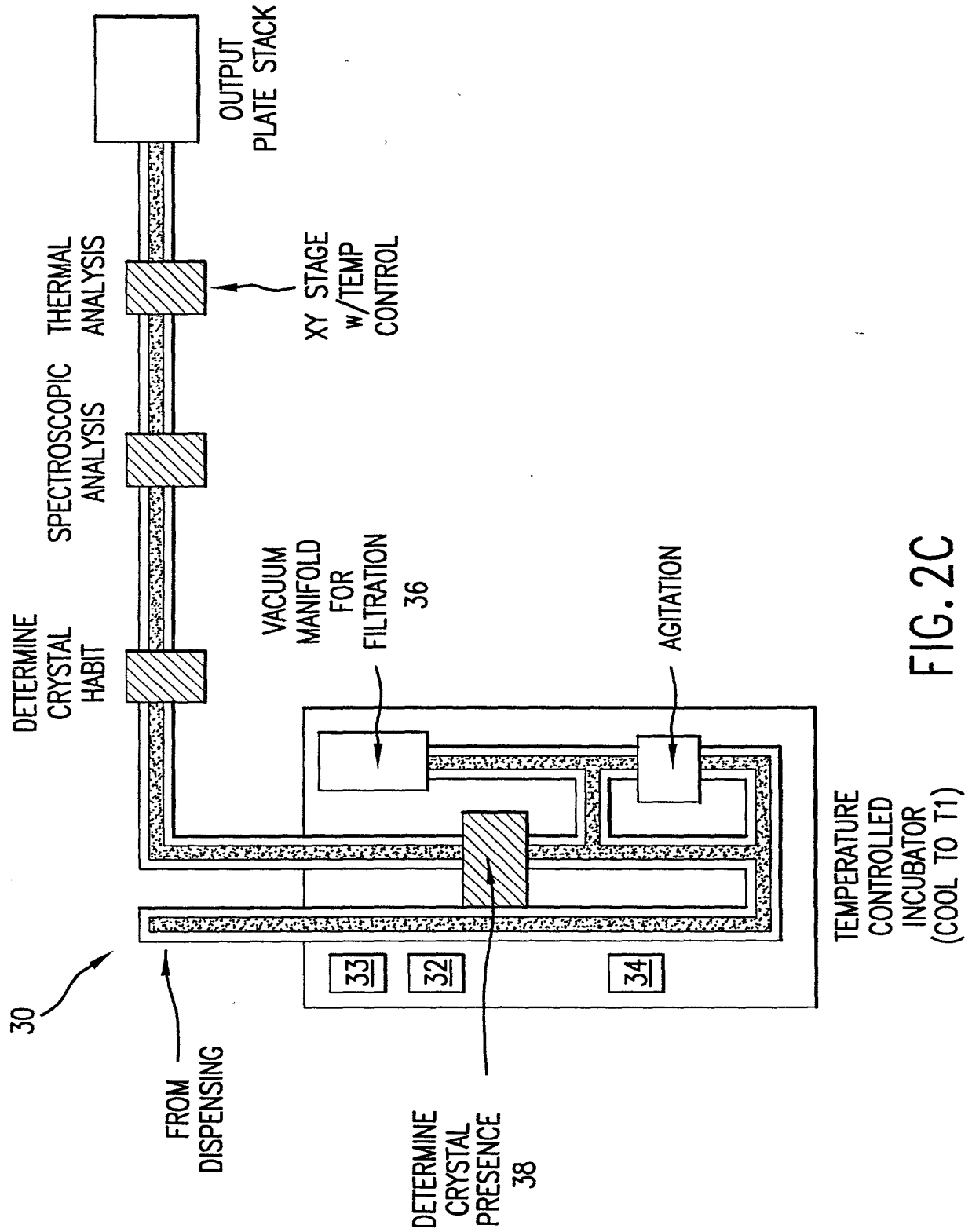


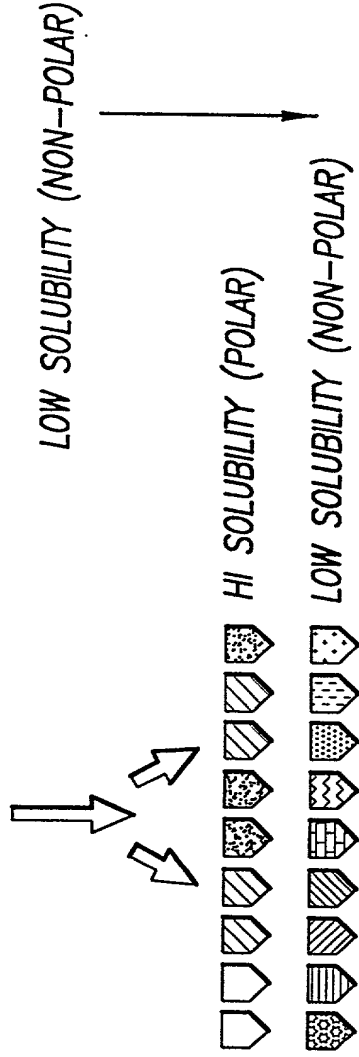
FIG. 2B



# ISOTHERMIC CRYSTALLIZATION

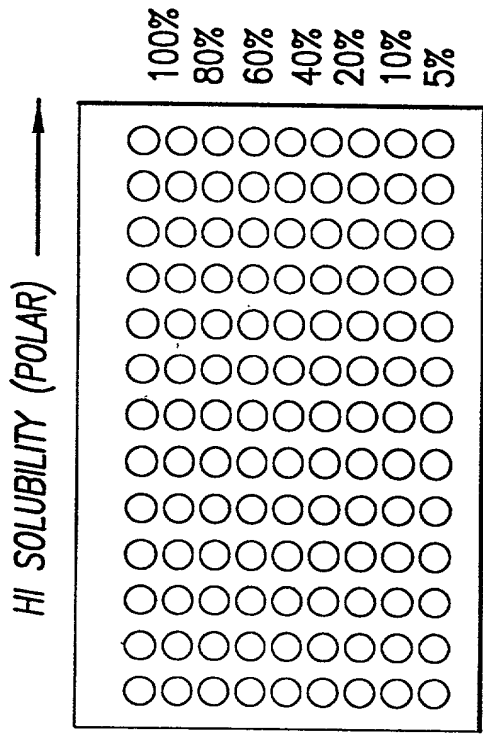
## I. GENERATION OF STOCK SATURATED SOLUTIONS USING

A. ADD EXCESS COMPOUND TO EACH STOCK SOLUTION



B. THOROUGHLY MIX, FILTER SOLUTIONS TO REMOVE ANY UNDISSOLVED MATERIAL

## II. DISTRIBUTE STOCK SOLUTIONS/GENERATE MIXTURE



II. MONITOR PRECIPITATION (OPTICAL DENSITY)

III. EXAMINE CRYSTALLINITY BY BIREFRINGENCE

IV. TEST CRYSTAL FORMS BY XRPD

IV. DIFFERENT CRYSTALS TESTED BY DSC AND TG

FIG. 3A





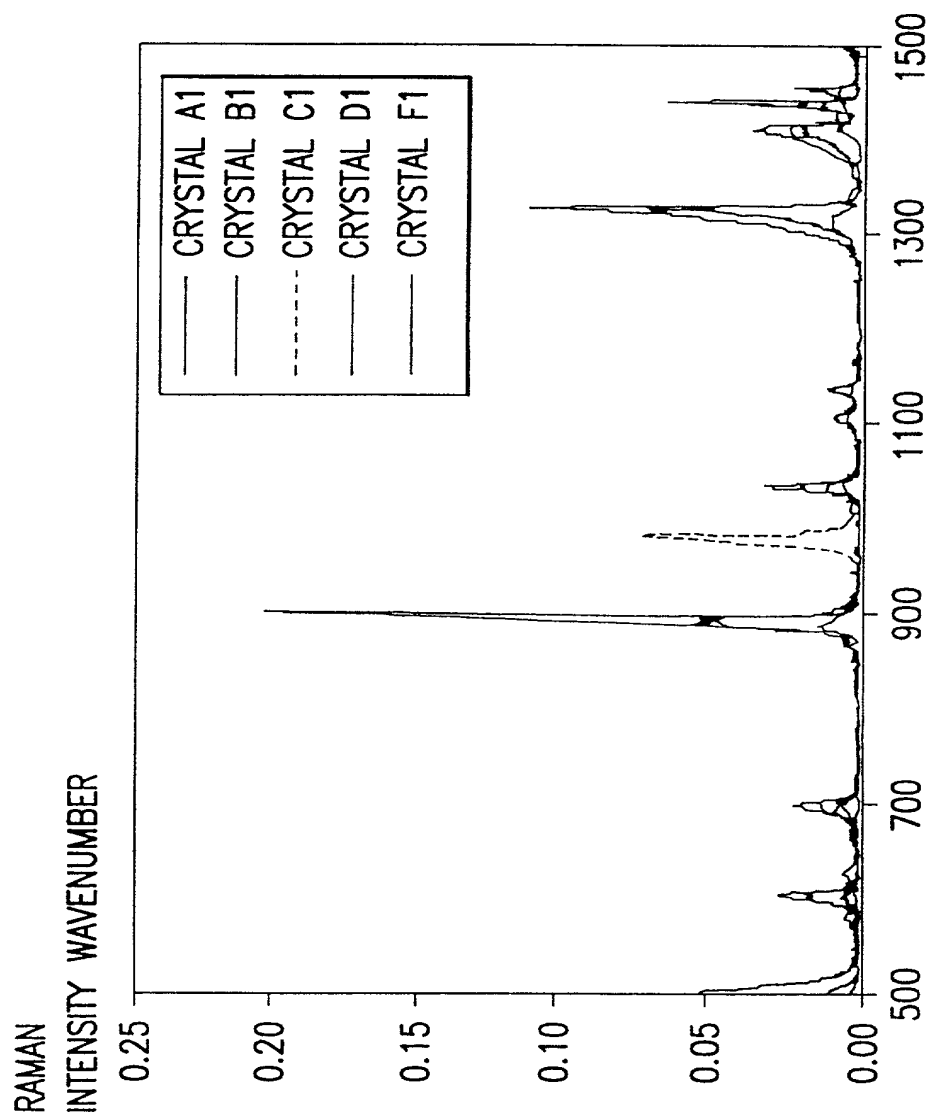


FIG.4